

PART UNBOXING

TOP LAYER

6"x6"x2"

5 NEMA 17 stepper motors (3 pre-assembled with motor mounts)

8"x6"x2"

Pick | Allen Key set | Hemostat | Spatula | Grease (in tube) | Top rear left corner plate with 8 attached Y axis cable carrier links | 5 normal corner plates | Top front left corner logo plate | Top rear right serial corner plate | Left & right end truck plates | Extruder plate | Belt pack (2 x 64" and 1 x 67.5")

9"x9"x6"

Fully assembled extruder trolley with re:inspired E3D all metal hot end

12"x10"x4"

Filament tube | Spiralite | X, Y, Z cable carrier bundles | Printed Viki Holder | Printed X/Y cable carrier upright support and cover | Fully assembled Filament Detection (FD) bracket(s) with cover(s)

20"x14"x8"

Electrical box with wiring

OTHER

Snappy Box with necessary hardware* | 5lb spool of filament | Customer letter

MIDDLE LAYER (FOAM)

* Snappy Box label with total enclosed parts included after Part Unboxing pages

PART UNBOXING

BOTTOM LAYER

ALL RAILS

Cross rails :

- 4 x frame cross rails (blue tape)
- 2 x bed cross rails (yellow tape)

Common rails (all 800mm, wrapped in green tape in a package of 8):

- 4 x frame corner uprights
- 2 x electrical box support uprights
- 2 x bottom frame side rails

Makerslide :

- 4 x Z uprights with machined top (red tape)
- 1 x bridge rail for X axis (clear tape or no tape)
- 2 x runway rails for Y axis (yellow tape)

PANDUIT

0.5"x0.5" :

- 2.375" for right hand size upper Z limit switch
- 24" for left hand side Z motor and lower Z limit switch
- 30" for right hand side Y axis motor

0.5"x1.0" :

- 7.25" for filament detection limit switches on upper rear cross rail
- 31" for right hand side electrical box upright rail
- 2 x 29" for right hand side common rail and right hand side upright common rail

1.0"x1.0" :

- 9.25" for rear bed frame cross rail
- 30" for rear left hand side upright common rail

1.0"x1.5" :

- 30" lower rear cross rail with angled cuts on both ends

PART UNBOXING

BOTTOM LAYER (CONTINUED)

OTHER

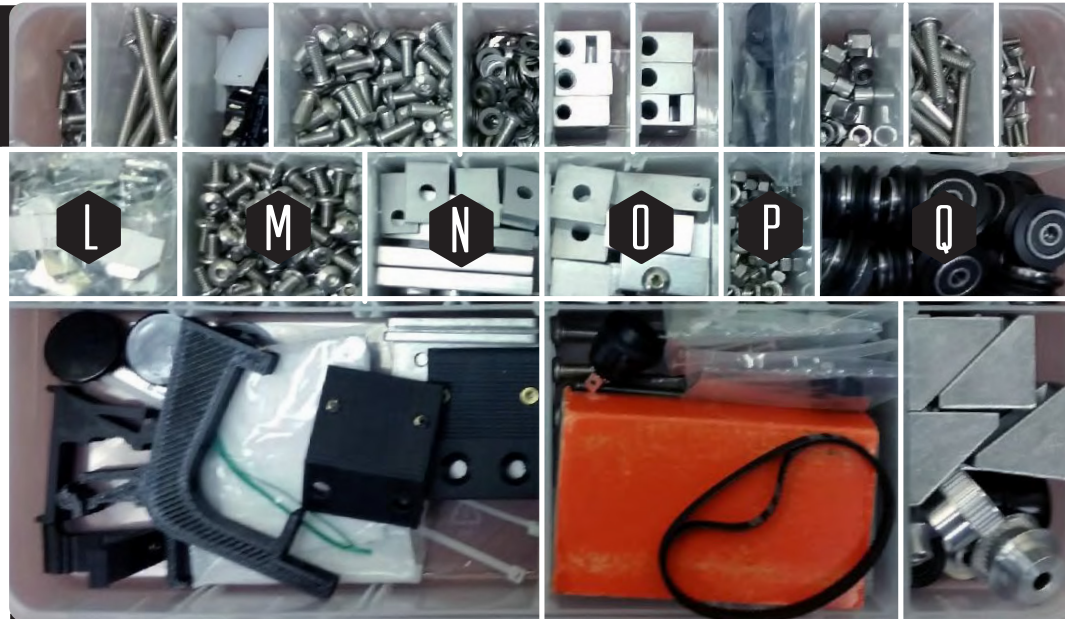
Precision square | Filament spool rod with end caps | Z upright jigs (lower and upper) | Filament spool rod shelf plates | Bed side plates | Frame side plates | Side panels

PARTS A-K

A. FLAT HEAD SCREWS	
: M5 x 12mm	x 10
: M5 X 20mm	x 6
B. BUTTON HEAD SCREWS	
: M5 x 45mm	x 13
C. Limit Switch	x 4
SOCKET HEAD SCREWS	
: M2 x 10mm	x 4
: M2 x 16mm	x 4
M2 Split Washer	x 4
M2 Hex Nut	x 4
Z- Limit Spacer	x 2
D. BUTTON HEAD SCREWS	
: M5 x 12mm	x 70
E. M5 Washer	x 90
F. Threaded Tensioner	x 3
G. Unthreaded Tensioner	x 3
H. M3 Washer	x 9
Alignment tool	x 1
BUTTON HEAD SCREWS	
: M5 x 25mm	x 2
I. Round Spacer	x 10
Eccentric Spacer	x 10
J. BUTTON HEAD SCREWS	
: M5 x 30mm	x 16
K. SOCKET HEAD SCREWS	
: M3 x 8mm	x 20

re3D®: GIGABOT® Snappy Box

A B C D E F G H I J K



PARTS R-T

R

S

T

R. Filament Filter	x 1
8mm Combo Wrench	x 1
X-Axis Carrier Support	x 3
Y-Axis Carrier Support	x 4
Z-Axis Bedside	x 1
Z-Axis Frameside	x 1
Z Motor Shelf	x 2
Black Plug Caps	x 3
Leveling Springs	x 4

S. Magic T-Nuts	x 12
Dial Indicator	x 1
MXL Belts	x 2
Belt Clip	x 1
2GB SD Card	x 1
M3 x 25 BHCS	x 15
Bed Plate Hardware	x 4
M5 Lock Washer	x 15
M5 x 70 Hex Head	x 2

M6 x 60 mm BHCS	x 3
M5 Lock Nut	x 30
Power Switch	x 1
M5 x 12mm Hex Head	x 8
T. Triangle Brace	x 8
Idler Wheel	x 3
Z- Motor Pulley	x 2
Threaded Rod Pulley	x 2

PARTS L-Q

L. T-Nut	x 196
M. BUTTON HEAD SCREWS	
: M5 x 8mm	x 181
N. BEARING BLOCKS	
: Lower Block	x 2
: Upper Block	x 2
Bed Plate Angles	x 4
O. LEVELING BLOCKS	
: Square	x 2
: Limit Switch	x 2
Nut Cup Assembly	x 2
P. M5 Hex Nut	x 20
Q. V-Groove Wheels	x 20